

SL NO	ITEM	SPECIFICATION	QUANTITY
1	DELUXE	Material : 5 ply Narrow flute corrugated card board box of each ply of 150 GSM Virgin Kraft Paper. No.of Colours : Two. BLACK & RED GSM : 850 min. Dimensions(ID) : 560x410x545(mm)(LXBXH).Bursting Strength : 19 Kg/ cm2 (min).Others : The minimum burst factor of the 5 layers are 40,24,40,24,40. stapled.	1,54,180
2	FREESUPPLY (FW)/NACO	Material : 5 ply Narrow flute corrugated card board box of each ply of 150 GSM Virgin Kraft Paper. No.of Colours : Two. BLACK & RED GSM : 850 min. Dimensions(ID) : 560x410x545(mm)(LXBXH).Bursting Strength : 19 Kg/ cm2 (min).Others : The minimum burst factor of the 5 layers are 40,24,40,24,40. stapled.	1,54,180
3	ASHA	Material : 5 ply Narrow flute corrugated card board box of each ply of 150 GSM Virgin Kraft Paper,The minimum burst factor of the 5 layers are40,24,40,24,40. Two colour,850 GSM , Bursting Strength : 19 Kg/ cm2(min), Dimensions(ID) : 570x360x545 (mm)(LXBXH). Internally stapled	1,46,330
4	SMO 3'S	Material : 5 ply Narrow flute corrugated card board box of each ply of 150 GSM Virgin Kraft Paper,The minimum burst factor of the 5 layers are40,24,40,24,40.single colour- Black,850 GSM , BurstingStrength : 19 Kg/ cm2(min), Dimensions(ID) : 570x360x545 (mm)(LXBXH). Internally stapled	1,46,330
5	SMO 7'S	Material : 5 ply Narrow flute corrugated card board box of each ply of 150 GSM Virgin Kraft Paper,The minimum burst factor of the 5 layers are40,24,40,24,40. Two colour,850 GSM , Bursting Strength : 19 Kg/ cm2(min), Dimensions(ID) : 510x530x425(mm)(LXBXH). Stapled.	24,750

6	BOX FOR RAKSHAK 5'S DOTTED	Material : 5 ply Narrow flute corrugated card board box of each ply of 150 GSM Virgin Kraft Paper,The minimum burst factor of the 5 layers are40,24,40,24,40. Two colour,850 GSM , Bursting Strength : 19 Kg/ cm2(min), Dimensions(ID) : 570x425x425(mm)(LXBXH). internally Stapled.	2,800
7	BOX FOR RAKSHAK 7'S	Material : 5 ply Narrow flute corrugated card board box of each ply of 150 GSM Virgin Kraft Paper,The minimum burst factor of the 5 layers are40,24,40,24,40. Two colour,850 GSM , Bursting Strength : 19 Kg/ cm2(min), Dimensions(ID) : 540x560x375(mm)(LXBXH). internally Stapled	
8	RAKSHAK 4'S MC	Dimension (ID):560x410x340 (LxBXH) (mm) 5 ply Narrow flute corrugated card board box of each ply of 150 GSM Virgin Kraft Paper. GSM: 850 min. Bursting Strength : 19 Kg/ cm2 (min). The minimum burst factor of the 5 layers are 40,24,40,24,40. Internally stapled.No.of Colours : Single. BLACK	22,400
9	RAKSHAK 10'S MC	Dimension:650x520x275 (LXBXH) (MM) Pkg.Mode:10x20x20 =4000pcs 5 ply Narrow flute corrugated card board box of each ply of 150 GSM Virgin Kraft Paper. GSM: 850 min. Bursting Strength : 19 Kg/ cm2 (min). The minimum burst factor of the 5 layers are 40,24,40,24,40. Internally stapled.No.of Colours : Single. BLACK	5,040
10	JOSH 6'SMC	Dimension:645x300x400 (LxBxH) (mm) . Pkg.Mode:6x30x20 =3600pcs 5 ply Narrow flute corrugated card board box of each ply of 150 GSM Virgin Kraft Paper. GSM: 850 min. Bursting Strength : 19 Kg/ cm2 (min). The minimum burst factor of the 5 layers are 40,24,40,24,40. Internally stapled.No.of Colours : Single. BLACK	14,000
BRANDED/EXPORT SCHEMES			

1	MUT 2'S	Made out of 5 ply (narrow flute) each ply of 150 gsm imported virgin kraft paper in the minimum burst factor of the 5 layers are 40,24,40,24,40 internally stapled Bursting Strength should not be less than 19 kg/sq cm Total GSM 850 min single colour printing black. Dimensions (ID) (mm): 740 x 355 x 455(LxBxH)	550
2	MOODS 3'S & 12'S	Made out of 5 ply (narrow flute), each ply 150 GSM imported virgin Kraft paper. The minimum burst factor of the 5 layers are 40,24,40,24,40. Internally stapled. Bursting Strength should not be less than 19 Kg/sq. cm. Total GSM – 850 min. Single colour printing (Black) .Dimensions (ID) (mm): 705 X 420 X 340 (LxBxH)	44,000
3	MOODS Domestic picture pack10's - Ultrathin 10's / Dotted 10's/ All night 10's / Similar schemes	Made out of 5 ply (narrow flute), each ply 150 GSM imported virgin Kraft paper. The minimum burst factor of the 5 layers are 40,24,40,24,40. Internally stapled. Bursting Strength should not be less than 19 Kg/sq. cm. Total GSM – 850 min. Single color printing (Black).Dimensions (ID) (mm): 560 X 490 X 275 (LxBxH)	10,000
4	Moods Premium Domestic Pack 20's	Made out of 5 ply (narrow flute), each ply 150 GSM imported virgin Kraft paper. The minimum burst factor of the 5 layers are 40,24,40,24,40. Internally stapled. Bursting Strength should not be less than 19 Kg/sq. cm. Total GSM – 850 min. Single color printing (Black) Dimensions (ID) (mm): 575 X 520 X 385(LXBxH)	5000
5	MOODS VARIETY PACK	Narrow flute MASTER CARTON of 5 ply each ply of 150 GSM Virgin Kraft paper .in the minimum burst factor of the five layers are 40 ,24,40,24,40. internally stapled. Single colour printing- Black. Bursting Strength not less than 19 kg/sq.cm. Total GSM 850 min Dimensions (ID) (mm): 800 X 325 X 360 (LXBxH)	2500
EXPORT SCHEME			
1	IPPF – English /Spanish / similar schemes		3500
2	TANGO SIRE / similar schemes		9000

3	UNFPA / BRAZIL / Similar Schemes	5 Ply narrow flute corrugated card board box of each ply of 150 GSM Imported Virgin Kraft Paper . Bursting strength 19 Kg /cm ² (min). The minimum burst factor of the five layers are 40,24,40,24,40. Internally stapled 850 GSM min. Single colour printing.(BRAZIL (Black) / UNFPA (Blue) Dimensions (ID) (mm): 845 X 360 X 360 (LxBXH)	71000
4	Protec Bulk / Similar Schemes	Made out of 5 ply (narrow flute), each ply 150 GSM imported virgin Kraft paper in the minimum burst factor of the 5 layers are 40,24,40,24,40. Internally stapled. Bursting Strength should not be less than 19kg/sq.cm. Total GSM - 850 min. Single colour printing - Blue. Dimensions (ID) (mm): 870 X 380 X 365 (LxBXH)	27000
5	Nepal		2500
6	IDA / Similar Schemes		
7	GCC MOODS DUBAI 3'S - 3'S /SHARE 3'S	Made out of 5 ply (narrow flute) ,each ply 150 GSM imported virgin Kraft paper in the minimum burst factor of the 5layers are 40,24,40,24,40. Bursting Strength should not be less than 19 Kg/sq. cm. Total GSM - 850 min. Single Colour Printing -Black . Internally stapled. Dimensions (ID) (mm): 710 X 420 X 455 (LxBXH))	15400
8	GCC MOODS DUBAI 12'S - 12'S /SHARE 12'S	Made out of 5 ply (narrow flute) ,each ply 150 GSM imported virgin Kraft paper in the minimum burst factor of the 5layers are 40,24,40,24,40. Bursting Strength should not be less than 19 Kg/sq. cm. Total GSM - 850 min. Single Colour Printing -Black . Internally stapled. Dimensions (ID) (mm): 710 X 425 X 375(LxBXH)	9800
FOR KAKKANAD FACTORY KOCHI			
1	UNFPA Type	Dimn: 845 X 360 X 375 mm.GSM 850,5 ply Narrow flute corrugated card board box of each ply of 150 GSM Imported Virgin Kraft Paper.Burst Strenght 19 Kg/ cm ² (min).	22,500

2	FC Master carton for bulk pack IDA	Narrow flute Corrugated Box of 5 ply, each ply of 150 GSM imported virgin kraft paper. The minimum burst factor of the 5 layers are 40, 24,40,24,40.Internally stapled. Burst strength 19kgkm2(min).Internal Dimensions(mm) 970 X 350 X 430 mm :.Single Color Printing	12,320
3	FC Master carton for 3's wallet pack Export - L -785 mm , W- 385 mm & H - 440 mm	Narrow flute Corrugated Box of 5 ply, each ply of 150 GSM imported virgin kraft paper. The minimum burst factor of the 5 layers are 40, 24,40,24,40.Internally stapled. Burst strength 19kgkm2(min).Internal Dimensions(mm) L -785 mm , W- 385 mm & H - 440 mm :.Single Color Printing.	1,500
4	FC Velvet Master carton (216 pcs domestic supply spec)	Internal Dimension(L X B X H): 430 X370 X 165 mm Made out of 5 ply, Narow flute each ply 150 GSM virgin kraft paper Minimum burst factor of the 5 layers are 40,24,40,24,40 Bursting Strength: 19 Kg./Sq. cm (min), GSM: 850 (min) Internally stappled, Single colour printing (BLUE)	5,000
AKKULAM FACTORY ONLY			
1	MASTER CARTON BLOOD BAG HL HAEMOPACK (UNIVERSAL)	<p>1) Carton Size: Outer dimension 34x30x34cm (LxWxH), Tolerance: +/-0.5 cm.</p> <p>2) Number of Ply: 5 ply.</p> <p>3 Colour: Natural Brown.</p> <p>4) Outer Paper (Printing side): 250 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>5) Inner side paper: 200 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>6) Middle liner: 150 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>7) B Type Flute (2 layers): 150 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>8) Total GSM: Not less than 980</p> <p>9) Burst Strength: Minimum 17 Kg/cm2.</p> <p>10) Printing Colour: Black and Red—as per HLL artwork.</p> <p>11) Joint: Single / Double joint-Sticking (good quality adhesive shall be used). The adhesive used should not promote any kind of Fungus or mold growth. Do not use clips.</p> <p>12) Packing: 10 cartons/bundle.</p> <p>13) Finish: Cutting & Folding must be free from burrs & level difference.</p> <p>14) Type RSC universal</p>	90000

2	Master Carton Blood Bag (Donato)	<p>1) Carton Size: Outer dimension 34x30x34cm (LxWxH), Tolerance: +/-0.5 cm.</p> <p>2) Number of Ply: 5 ply.</p> <p>3) Colour: Natural Brown.</p> <p>4) Outer Paper (Printing side): 250 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>5) Inner side paper: 200 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>6) Middle liner: 150 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>7) B Type Flute (2 layers): 150 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>8) Total GSM: Not less than 980</p> <p>9) Burst Strength: Minimum 17 Kg/cm2.</p> <p>10) Printing Colour: Black and Red—as per HLL artwork.</p> <p>11) Joint: Single / Double joint-Sticking (Use very good adhesive) The adhesive used should not promote any kind of Fungus or mold growth. Do not use clips.</p> <p>12) Packing: 10 cartons/bundle.</p> <p>13) Finish: Cutting & Folding must be free from burrs & level difference.</p> <p>14) Type RSC universal</p>	30000
3	Master Carton Blood Bag (Transfer Bag)	<p>1) Carton Size: Outer dimension 34x30x28cm (LxWxH), Tolerance: +/- 0.5 cm.</p> <p>2) Number of Ply: 5 ply.</p> <p>3) Colour: Natural Brown.</p> <p>4) Outer Paper (Printing side): 250 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>5) Inner side paper: 200 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>6) Middle liner: 150 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>7) B Type Flute (2 layers): 150 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>8) Total GSM: Not less than 980</p> <p>9) Burst Strength: Minimum 17 Kg/cm2.</p> <p>10) Printing Colour: Black and Red—as per HLL artwork.</p> <p>11) Joint: Single / Double joint-Sticking (good quality adhesive shall be used). The adhesive used should not promote any kind of Fungus or mold growth. Do not use clips.</p> <p>12) Packing: 10 cartons/bundle.</p> <p>13) Finish: Cutting & Folding must be free from burrs & level difference.</p> <p>14) Type RSC universal</p>	2000

4	Master Carton Blood Bag (HL Haemopack SPL export) CPDA & CDP-SAGM	<p>1) Carton Size: Outer dimension 50x38x24cm(LxWxH), Tolerance: +/-0.5 cm.</p> <p>2) Number of Ply: 5 ply.</p> <p>3) Colour: Natural Brown.</p> <p>4) Outer Paper (Printing side): 250 GSM, 35 BF, Natural Brown, Virgin Craft paper.</p> <p>5) Inner side paper: 250 GSM, 35 BF, Natural Brown, Virgin Craft paper.</p> <p>6) Middle liner: 200 GSM, 22 BF, Natural Brown, Virgin Craft paper.</p> <p>7) B Type Flute (2 layers): 200 GSM, 22 BF, Natural Brown, Virgin Craft paper.</p> <p>8) Total GSM: Not less than 1300</p> <p>9) Burst Strength: Minimum 23 Kg/cm2.</p> <p>10) Printing Colour: Black and Red—as per HLL artwork.</p> <p>11) Joint: Single / Double joint-Sticking (good quality adhesive shall be used). The adhesive used should not promote any kind of Fungus or mold growth. Do not use clips.</p> <p>12) Packing: 10 cartons/bundle.</p> <p>13) Finish: Cutting & Folding must be free from burrs & level difference.</p> <p>14) Type RSC universal</p>	15000
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5	Master Carton Blood Bag (DONATO SPL export) CPDA&CDP SAGM	<p>1) Carton Size: Outer dimension 50x43x24cm(LxWxH), Tolerance: +/-0.5 cm.</p> <p>2) Number of Ply: 5 ply.</p> <p>3) Colour: Natural Brown.</p> <p>4) Outer Paper (Printing side): 250 GSM, 35 BF, Natural Brown, Virgin Craft paper.</p> <p>5) Inner side paper: 250 GSM, 35 BF, Natural Brown, Virgin Craft paper.</p> <p>6) Middle liner: 250 GSM, 35 BF, Natural Brown, Virgin Craft paper.</p> <p>7) B Type Flute (2 layers): 250 GSM, 35 BF, Natural Brown, Virgin Craft paper.</p> <p>8) Total GSM: Not less than 1500</p> <p>9) Burst Strength: Minimum 28 Kg/cm2.</p> <p>10) Printing Colour: Black and Red—as per HLL artwork.</p> <p>11) Joint: Single / Double joint-Sticking (good quality adhesive shall be used). The adhesive used should not promote any kind of Fungus or mold growth. Do not use clips.</p> <p>12) Packing: 10 cartons/bundle.</p> <p>13) Finish: Cutting & Folding must be free from burrs & level difference.</p> <p>14) Type RSC universal</p>	10000
6	Master Carton Blood Bag (IDA export) CPDA & CDP- SAGM	<p>1) Carton Size: Outer dimension 50x32x25cm(LxWxH), Tolerance: +/-0.5 cm.</p> <p>2) Number of Ply: 5 ply.</p> <p>3) Colour: Natural Brown.</p> <p>4) Outer Paper (Printing side): 250 GSM, 35 BF, Natural Brown, Virgin Craft paper.</p> <p>5) Inner side paper: 250 GSM, 35 BF, Natural Brown, Virgin Craft paper.</p> <p>6) Middle liner: 250 GSM, 35 BF, Natural Brown, Virgin Craft paper.</p> <p>7) B Type Flute (2 layers): 250 GSM, 35 BF, Natural Brown, Virgin Craft paper.</p> <p>8) Total GSM: Not less than 1500</p> <p>9) Burst Strength: Minimum 28 Kg/cm2.</p> <p>10) Printing Colour: Reflex Blue—as per HLL artwork.</p> <p>11) Joint: Single / Double joint-Sticking (good quality adhesive shall be used). The adhesive used should not promote any kind of Fungus or mold growth. Do not use clips.</p> <p>12) Packing: 10 cartons/bundle.</p> <p>13) Finish: Cutting & Folding must be free from burrs & level difference.</p> <p>14) Type RSC universal</p>	1200

7	Master Carton Blood Bag (Clarion)	<p>1) Carton Size: Outer dimension 34x30x34cm (LxWxH), Tolerance: +/-0.5 cm.</p> <p>2) Number of Ply: 5 ply.</p> <p>3) Colour: Natural Brown.</p> <p>4) Outer Paper (Printing side): 250 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>5) Inner side paper: 200 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>6) Middle liner: 150 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>7) B Type Flute (2 layers): 150 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>8) Total GSM: Not less than 980</p> <p>9) Burst Strength: Minimum 17 Kg/cm2.</p> <p>10) Printing Colour: Black and Red—as per HLL artwork.</p> <p>11) Joint: Single / Double joint-Sticking (good quality adhesive shall be used). The adhesive used should not promote any kind of Fungus or mold growth. Do not use clips.</p> <p>12) Packing: 10 cartons/bundle.</p> <p>13) Finish: Cutting & Folding must be free from burrs & level difference.</p> <p>14) Type RSC universal</p>	2100
8	MASTER CARTON CPDA DENMARK	<p>1) Carton Size: Outer dimension 50x38x24cm(LxWxH),Tolerance:+/-0.5 cm.</p> <p>2) Number of Ply: 5 ply.</p> <p>3) Colour: Natural Brown.</p> <p>4) Outer Paper (Printing side): 250 GSM, 35 BF, Natural Brown, Virgin Craft paper.</p> <p>5) Inner side paper: 250 GSM, 35 BF, Natural Brown, Virgin Craft paper.</p> <p>6) Middle liner: 200 GSM, 22 BF, Natural Brown, Virgin Craft paper.</p> <p>7) B Type Flute (2 layers): 200 GSM, 22 BF, Natural Brown, Virgin Craft paper.</p> <p>8) Total GSM: Not less than 1300</p> <p>9) Burst Strength: Minimum 23 Kg/cm2.</p> <p>10) Printing Colour: Black , Red and Green(Pantone-343C)#as per HLL artwork</p> <p>11) Joint: Single / Double joint-Sticking (good quality adhesive shall be used). The adhesive used should not promote any kind of Fungus or mold growth. Do not use clips.</p> <p>12) Packing: 10 cartons/bundle.</p> <p>13) Finish: Cutting & Folding must be free from burrs & level difference.</p> <p>14) Type RSC universal</p>	1000

9	MASTER CARTON FOR TRIPLE CPD SAGM ERYSEP	<p>1) Carton Size (Inner dimension): 43 x 25 x 30 cm (L x W x H), Tolerance: +/- 0.5 cm.</p> <p>2) Number of Ply: 5 ply</p> <p>3) Colour: Natural Brown,</p> <p>4) Outer Paper : 250 GSM, 22 BF, Natural Brown, Virgin Craft paper</p> <p>5) Inner side paper: 250 GSM, 22 BF, Natural Brown, Virgin Craft paper</p> <p>6) Middle liner: 250 GSM, 22 BF, Natural Brown, Virgin Craft paper</p> <p>7) B Type Flute (2 layers): 200 GSM, 22 BF, Natural Brown, Virgin Craft paper</p> <p>8) Total GSM Not less than 1300</p> <p>9) Burst Strength: Minimum 18 Kg/cm2.</p> <p>10) Printing: No printing</p> <p>11) Joint: Single / Double joint-Sticking (Use very good quality adhesive) & do not use clips.</p> <p>12) Packing: 10 cartons/bundle</p> <p>13) Finish: Cutting & Folding must be free from burrs & level difference.</p>	500
10	MASTER CARTON BB UNIVERSAL DONOPACK	<p>1) Carton Size: Outer dimension 50x43x24cm (LxWxH), Tolerance: +/-0.5 cm.</p> <p>2) Number of Ply: 5 ply.</p> <p>3) Colour: Natural Brown.</p> <p>4) Outer Paper (Printing side): 250 GSM, 35 BF, Natural Brown, Virgin Craft paper.</p> <p>5) Inner side paper: 250 GSM, 35 BF, Natural Brown, Virgin Craft paper.</p> <p>6) Middle liner: 250 GSM, 35 BF, Natural Brown, Virgin Craft paper.</p> <p>7) B Type Flute (2 layers): 250 GSM, 35 BF, Natural Brown, Virgin Craft paper.</p> <p>8) Total GSM: Not less than 1500</p> <p>9) Burst Strength: Minimum 28 Kg/cm2.</p> <p>10) Printing Colour: Black as per HLL artwork.</p> <p>11) Joint: Single / Double joint-Sticking (good quality adhesive shall be used). The adhesive used should not promote any kind of Fungus or mold growth. Do not use clips.</p> <p>12) Packing: 10 cartons/bundle.</p> <p>13) Finish: Cutting & Folding must be free from burrs & level difference.</p> <p>14) Type RSC universal</p>	1500

11	Master Carton Blood Bag HL HAEMOPACK (Universal) for Automatic machine	<p>1) Carton Size: Outer dimension 34x30x34cm (LxWxH), Tolerance: +/-0.5 cm.</p> <p>2) Number of Ply: 5 ply.</p> <p>3) Colour: Natural Brown.</p> <p>4) Outer Paper (Printing side): 250 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>5) Inner side paper: 200 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>6) Middle liner: 150 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>7) B Type Flute (2 layers): 150 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>8) Total GSM: Not less than 980</p> <p>9) Burst Strength: Minimum 17 Kg/cm2.</p> <p>10) Printing Colour: Black and Red as per HLL artwork.</p> <p>11) Joint: Single / Double joint-Sticking (good quality adhesive shall be used). The adhesive used should not promote any kind of Fungus or mold growth. Do not use clips.</p> <p>12) Packing: 10 cartons/bundle.</p> <p>13) Finish: Cutting & Folding must be free from burrs & level difference.</p> <p>14) Type RSC universal</p> <p>15) Inner flaps should be made as in the diagram to ensure free fold of the carton to suit in automatic packing machine.</p> <p>16) Joint of the carton should be as per the artwork (this is an essential requirement to form the boxes in the automatic packing machine).</p> <p>17) Box dimension and cutting for folding shall be as per drawing No.HLL/BB/MC340X300X340 side 1 and Drawing No.HLL/BB/MC340X300X340 side 2 (cutting dimension is also important for the easy formation of boxes).</p>	90000
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12	Master Carton Blood Bag (Donato) for Automatic machine	<p>1) Carton Size: Outer dimension 34x30x34cm (LxWxH), Tolerance: +/-0.5 cm.</p> <p>2) Number of Ply: 5 ply.</p> <p>3) Colour: Natural Brown.</p> <p>4) Outer Paper (Printing side): 250 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>5) Inner side paper: 200 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>6) Middle liner: 150 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>7) B Type Flute (2 layers): 150 GSM, 26 BF, Natural Brown, Virgin Craft paper.</p> <p>8) Total GSM: Not less than 980</p> <p>9) Burst Strength: Minimum 17 Kg/cm2.</p> <p>10) Printing Colour: Black and Red as per HLL artwork.</p> <p>11) Joint: Single / Double joint-Sticking (good quality adhesive shall be used). The adhesive used should not promote any kind of Fungus or mold growth. Do not use clips.</p> <p>12) Packing: 10 cartons/bundle.</p> <p>13) Finish: Cutting & Folding must be free from burrs & level difference.</p> <p>14) Type RSC universal</p> <p>15) Inner flaps should be made as in the diagram to ensure free fold of the carton to suit in automatic packing machine.</p> <p>16) Joint of the carton should be as per the artwork (this is an essential requirement to form the boxes in the automatic packing machine).</p> <p>17) Box dimension and cutting for folding shall be as per drawing No.HLL/BB/MC340X300X340 side 1 and Drawing No.HLL/BB/MC340X300X340 side 2 (cutting dimension is also important for the easy formation of boxes).</p>	30000
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